



PATENT
03AB059

DECLARATION

As the below named inventors, we hereby declare that:

Our residence, post office address and citizenship are as stated below next to our names.

We believe we are the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled **REELED MATERIAL SPLICING METHOD AND APPARATUS**, the specification of which was filed on **September 30, 2003** as Application Serial No. **10/676,168**.

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims.

We acknowledge the duty to disclose to the Patent and Trademark Office all information known to us to be material to patentability of the subject matter claimed in this application, as "materiality" is defined in Title 37, Code of Federal Regulations, § 1.56.

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Docket No.: 03AB059
Serial No.: 10/676,168

Alexander M. Gerasimow - Reg. No. 28,610; William R. Walbrun - Reg. No. 37,464;
R. Scott Speroff - Reg. - No. 37,450; James P. O'Shaughnessy - Reg. No. 27,667;
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Tait R. Swanson - Reg. No. 48, 226; Robert A. Manware - Reg. No. 48,758

We hereby direct that all correspondence and telephone calls be addressed to Alexander Gerasimow, Allen-Bradley Company, L.L.C., Patent Dept./704P Floor 8 T-29, 1201 South Second Street, Milwaukee, Wisconsin 53204-2496, (414) 382-3561.

We hereby declare that all statements made of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Inventor's Full Name: Peter H. Werner
(First) (Initial) (Last)

Inventor's Signature: Peter H. Werner

Date: December 22, 2003 Country of Citizenship U.S.A.

Residence Address: 3607 Larkfield Drive, West Bend, WI 53095, U.S.A.
(Include number, street name, city, state, and country)

Post Office Address: Same as above.
(If different)

Inventor's Full Name: James A. Armstrong, Jr.
(First) (Initial) (Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

Residence Address: 1021 Eagle Crest Circle, Birmingham, AL 35242, U.S.A.
(Include number, street name, city, state, and country)

Post Office Address: Same as above.
(If different)

Inventor's Full Name: Larry L. Hougum
(First) (Initial) (Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

Residence Address: 14100 Sun Valley Drive, New Berlin, WI 53151, U.S.A.
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Docket No.: 03AB059
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Inventor's Full Name:	Daniel	J.	Koziczkowski
	(First)	(Initial)	(Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

Residence Address: 1851 Blackfoot Avenue, Grafton, WI 53024-9303, U.S.A.
(Include number, street name, city, state, and country)

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Inventor's Full Name:	Thomas	E.	Simon
	(First)	(Initial)	(Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

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Post Office Address: Same as above.
(If different)

Inventor's Full Name: James A. Armstrong, Jr.
(First) (Initial) (Last)

Inventor's Signature: 

Date: 1/15/04 Country of Citizenship U.S.A.

Residence Address: 1021 Eagle Crest Circle, Birmingham, AL 35242, U.S.A.
(Include number, street name, city, state, and country)

Post Office Address: Same as above.
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Inventor's Full Name: Larry L. Hougum
(First) (Initial) (Last)

Inventor's Signature: _____

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Docket No.: 03AB059
Serial No.: 10/676,168

Inventor's Full Name: **Daniel** **J.** **Koziczkowski**
(First) (Initial) (Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship **U.S.A.**

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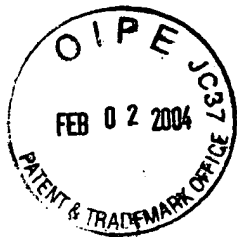
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(First) (Initial) (Last)

Inventor's Signature: _____

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Inventor's Full Name: Larry L. Hougum
(First) (Initial) (Last)

Inventor's Signature: Larry L. Hougum

Date: 1-27-2004 Country of Citizenship U.S.A.

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(First) (Initial) (Last)

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Inventor's Full Name: Daniel J. Kozickowski
(First) (Initial) (Last)

Inventor's Signature: Daniel J. Kozickowski

Date: January 2, 2004 Country of Citizenship U.S.A.

Residence Address: 1851 Blackfoot Avenue, Grafton, WI 53024-9303, U.S.A.
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